STANLEY

MC521 PRO Control Box

Table 1. FIS Procedure Using Pushbuttons

Step	Description	Display		
		Index	Value	Status Code
1	Set Function switch to "Closed"			
2	Turn power on.			
3	Unlock keypad.	99	00	00
4	Restart FIS	96	01	A0
5	Select door type (Refer to Table 2)	00	Refer to Table 2	A0
6	Select Motor 1 handing	01	00 = Right hand 01 = Left hand	A0
7	Select Motor 2 handing	02	00 = Right hand 01 = Left hand	A0
8	Accept FIS.	03	01	A1
	(Note: If there are no sensors connected, leave at value of 00.) ABBREVIATIONS: DM - Door Mounted Sensors OHP - Overhead Presence Sensor ACT - Activation Side Presence Sensor STL - Stall Presence Sensor SAF - Safety Presence Sensor		00 = Sensor 01 = Sentrex 02 = Carpet 03 = Carpet 12 Sec. 04 = Non-Monitored Bi-Fold 05 = Monitored DM & OHP. ACT, STL & SAF, both single & pair 06 = Monitored DM & OHP Dual Egress. STL, ACT, STL & SAF 07 = Monitored OHP & Photobeam. SAF & Photobeam 08 = Monitored DM ACT. ACT both single & pair 09 = Monitored OHP Bi-Fold. SAF 10 = Monitored DM. ACT & STL both single & pair 11 = Two OHP Monitored Bi-fold. SAF, Bi-Fold/Swing 12 = Monitored Hub Based Sensors. ACT & STL 13 = Swing-Guard T 14 = Monitored DM Stall & OHP both	
10	Function Switch: Switch to OPEN, momentarily, then CLOSED/LOCKED.		single and pair. STL & SAF 15 = Monitored DM Stall & OHP Dual Egress. STL & SAF	A2
	Wait for learn sequence to end. Display will show A2 when finished.			
11	Lock Keypad	99	01	00
12	Final Tune in			

03.23.2017

MC521 PRO Control Box

STANLEY.

Table 2. MC521 PRO Mode Values

Code	MC521 PRO Operational Mode	
01	Dura-Glide door style—Single Motor	
02	Dura-Glide door style—Dual Motor	
03	Magic-Swing Door Style—Single Motor	
04	Magic-Swing Door Style—Dual Motor	
05	Magic-Force Door Style—Single Motor	
06	Magic-Force Door Style—Dual Motor	
07	Magic-Force Door Style—Single Motor Low Energy	
08	Magic-Force Door Style—Dual Motor Low Energy	
09	Bifold door styleSingle Motor	
10	Bifold door StyleDual Motor	

Table 3. Index List

Description	Index
API Mode Specific Door Operational Values - These depend upon the mode selected	00-89
Reserved	90-95
Command - Restart FIS. Entering 01 will cause FIS to restart.	96
Reserved	97
Command – RESTART AUTOCONFIGURATION, Entering 01 will cause auto configuration.	98
Entering "01" will cause auto configuration.	
Command – Lock. Entering "01" will lock all VALUE inputs except this INDEX. This prevents inadvertent changes to input values. VALUES may be unlocked by entering "00" in this INDEX. Keypad is automatically locked upon normal door motion.	99